# Knowledge Acquisition and Its Influence on Organizational Learning and Innovation

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#### **Abstract**

Knowledge acquisition is paramount in the rapidly evolving fields of nanotechnology, artificial intelligence (AI), big data, robotics, genetic editing, human organ printing, digital surgery, and cryptocurrency. This paper explores the significance of knowledge acquisition and its impact on organizational learning and innovation that pertains to the petrochemical industry, with the Fourth Industrial Revolution (4IR) being so significant. The active and strategic acquisition of knowledge by organizational think-forces is vital for maintaining sustainability and competitiveness. Despite some businesses perceiving innovation as a temporary trend, evidence suggests that innovation is not a fad but a necessary component for survival in global markets. This research conducts a comparative analysis to position the petrochemical industry against global standards, emphasizing the ongoing need for advancements in learning and innovation. The findings suggest that there remains significant work to be done in fostering innovation and learning within the industry.

Keywords: Knowledge acquisition, Organizational learning, Innovation.

#### Introduction

In the rapidly evolving domains of nanotechnology, artificial intelligence (AI), big data, genetic editing, human organ printing, digital surgery, cryptocurrency, and even the identification of fake news, knowledge assumes a critical and transformative role. Business evidence suggests that there is no singular or straightforward path to acquiring knowledge towards addressing the Fourth Industrial Revolution (4IR) challenges. The future hinges on the brilliance of knowledge. This research report aims to explore three primary dimensions: First, this research begins with examining how knowledge acquisition can happen, and the role that knowledge acquisition has on organizational learning as well as on innovation regarding the petrochemical industry in the Arab Gulf region, with a particular focus on the downstream polyolefin plastics sector. Second, the research explores the influences of KA on an organization's ability to learn while assessing the interrelatedness of Knowledge Acquisition (KA), Organizational Learning (OL), Innovation (INN), and Human Capital (HC). Finally, leveraging advanced statistical techniques, this study investigates potential relationships between knowledge acquisition (KA), organizational learning (OL), innovation (INN), and other intermediating factors.

Historical perspectives indicate that the process of knowledge acquisition has long evolved, originating from family-based transmissions where knowledge is passed from one generation to the next. In modern contexts, particularly within the petroleum distillates sector, knowledge acquisition and the utilization of knowledge acquired is of paramount importance. Overlooking these elements can result in significant operational and financial setbacks. The primary objective for petrochemical companies remains the safe and secure operation of facilities, where maintaining asset integrity and reliability is a critical function managed by maintenance professionals.

Within the industry, senior professionals often regard knowledge as one of the most important forms of capital. Transfer of knowledge between employees is considered necessary for ensuring the successful execution of organizational functions.

# **Key Factors in this Study**

- **Social Intelligence (SI)**: Refers to the ability to connect with colleagues effectively, facilitating effective knowledge acquisition and utilization of knowledge in organizational settings.
- **Knowledge Acquisition (KA)**: Knowledge Acquisition is the process by which information is further processed into usable knowledge, categorized into tacit (personal, experience-based) and explicit (codified, stored) forms.

- Organizational Learning (OL): An adaptive process through which organizations continuously extract, practice, and innovate based on knowledge gained from past experiences.
- **Innovation**: The application of creativity within organizations, often emerging through the combination of adaptive and exploratory learning.

## **Research Needs**

In the context of the 4IR, employees are increasingly recognized as knowledgeable agents within the contemporary knowledge economy. The future of knowledge acquisition in the petrochemical industry, particularly within the Gulf Cooperation Council (GCC) region, will likely involve significant advancements, such as designer babies or brain implants, by 2035. This research highlights the pressing need for ongoing learning and innovation in response to digitalization and other disruptive forces reshaping the petroleum distillates sector.

## Objectives of the Research

This research aims to achieve three core objectives: First, to validate four newly established hypotheses, emphasizing the significance of knowledge acquisition within the petrochemical industry and its impact on organizational learning and innovation. Second, to establish empirical relationships between KA, OL, and INN based on professional perspectives from the petrochemical sector. Finally, to contribute to contemporary literature by investigating and summarizing key proposals related to these themes.

#### Literature Review

# Hypothesis 1 - Social Intelligence (SI) Influences Knowledge Acquisition (KA) in Organizations

Social Intelligence (SI) is the ability to work through complex social relationships and utilize them effectively in sophisticated environments. It encompasses the capacity to understand and manage social interactions, leveraging emotional and cognitive faculties to connect with others, understand their emotions, and respond appropriately (Goleman, 2006). SI is increasingly recognized as a crucial factor in organizational settings, wherein maintaining collaborations is considered important for knowledge sharing, and acquiring knowledge.

Knowledge Acquisition (KA), on the other hand, involves the processes through which individuals and organizations obtain, process, and internalize information, transforming it into usable knowledge. This process is integral to learning and innovation in organizations, as it facilitates new idea generation and improvements that need to be mobilized (Nonaka & Takeuchi, 1995). The relationship between SI and KA is rooted in the notion that effective social interactions and networks are vital for the flow and exchange of knowledge within organizations (Kostova & Roth, 2003).

Social Intelligence plays an important role in supporting Knowledge Acquisition in an organization. High levels of Social Intelligence between employees and organizational leaders support the development of a collaborative climate required for knowledge sharing (Zaccaro et al., 2004). When individuals possess strong social skills, they are more inclined to participate in impactful interactions and aspire to acquire new knowledge from others while sharing knowledge. These interactions are important for both tacit knowledge acquisition and explicit knowledge acquisition (Cross, Parker, & Borgatti, 2002).

SI comprises of social awareness and a second aspect known as social facility (Goleman, 2006). Social awareness enables an individual the skill to understand others and to show empathy towards others, recognizing social cues and emotional undercurrents in interactions. Social facility involves the ability to manage social interactions effectively, using social awareness to influence and guide social situations. Research indicates that these components of SI are directly linked to KA in organizations. Socially aware individuals are more attuned to the knowledge and expertise present within their networks, allowing them to identify and tap into valuable sources of information (Nahapiet & Ghoshal, 1998). Moreover, individuals with strong social facility can navigate social dynamics to improve knowledge sharing, and strengthen knowledge acquisition, and in the process enhancing organizational learning processes (Kuvaas & Dysvik, 2009).

The development of knowledge networks within organizations is another area where SI significantly influences KA. Knowledge networks refer to the informal structures that emerge from social interactions, where individuals connect and share knowledge across different areas of expertise (Cross & Sproull, 2004). These networks are critical for the dissemination of knowledge and innovation within organizations, as they often bypass formal hierarchical structures.

SI enables individuals to build and maintain these networks effectively, ensuring that knowledge flows freely across organizational boundaries (Cross et al., 2001). For example, socially intelligent workers have shown themselves to participate more in cross-functional teams, participate in knowledge-sharing forums, and build relationships that transcend departmental silos. This behavior not only facilitates the acquisition of new knowledge but also ensures that this knowledge is integrated and utilized across the organization.

Empirical studies provide strong support for the hypothesis that SI influences KA in organizations. For instance, a study by Carmeli, Ben-Hador, Waldman, and Rupp (2009) found that employees with high SI were more effective in acquiring knowledge from their peers, which in turn enhanced their job performance and contributed to organizational learning. Similarly, Wong and Law (2002) demonstrated that SI, particularly the ability to manage relationships, was positively correlated with knowledge sharing behaviors, which are essential for effective KA. A study by Jordan and Troth (2004) indicates the significance of emotional and social competencies within the context of teams, where high SI among team members led to better communication, knowledge sharing, and overall team performance. Organizations can enhance their KA processes by fostering SI among their employees, particularly in roles that require extensive collaboration and knowledge exchange.

The literature strongly supports the hypothesis that Social Intelligence (SI) significantly influences Knowledge Acquisition (KA) in organizations. SI facilitates the creation of knowledge networks, enhances social interactions, and supports the flow of knowledge within and across organizational boundaries. By developing SI among employees and leaders, organizations can improve their ability to acquire knowledge, share knowledge acquired, and apply acquired knowledge, ultimately driving innovation and help sustain competitive advantage.

## Hypothesis 2 - Knowledge Acquisition (KA) Positively Influences Organizational Learning (OL)

Knowledge Acquisition (KA) is the process through which organizations systematically gather, process, and internalize information, transforming it into usable knowledge. This process is foundational for organizational growth and innovation, as it provides the raw material for learning and development (Nonaka & Takeuchi, 1995). Organizational Learning (OL) refers to the ability of an organization to generate knowledge, create a repository of knowledge, and develop structures that facilitate knowledge transfer, leading to improved practices, strategies, and outcomes over time (Argote, 2013). The relationship between KA and OL is critical, as the knowledge acquired by employees and teams within an organizational setting forms the foundation for organizational learning, driving continuous improvement and competitive advantage (Huber, 1991).

KA is a critical precursor to OL, serving as the basis on which learning processes are built. If there was no acquisition of new knowledge, organizations would struggle to adapt to changing environments, innovate, or improve their processes. KA involves gathering of information and the ability to internalize knowledge in ways that can be disseminated and utilized throughout the organization (Davenport & Prusak, 1998).

Acquiring explicit and tacit knowledge are integral to Knowledge Acquisition. Explicit knowledge is knowledge that can be easily codified, documented, and transferred via formal means such as manuals, databases, and reports. Tacit knowledge, is personal, context-specific, and difficult to formalize, often being acquired through experience and interaction (Polanyi, 1966). The integration of both forms of knowledge is essential for effective OL. Explicit knowledge provides a shared foundation for all members of the organization, while tacit knowledge contributes to deeper understanding and innovation by allowing individuals to apply learned experiences to new situations (Nonaka, 1994).

Knowledge transfer and knowledge within an organization leads to organizational learning. When an organization effectively captures and disseminates knowledge, it can foster an environment where learning becomes an ongoing process, enabling continuous improvement and adaptation (Huber, 1991). KA significantly influences both adaptive and generative learning within organizations. Adaptive learning refers to the ability of an organization to affect changes while responding to environmental changes, often based on existing knowledge. In contrast, generative learning involves the ability to question and redefine the underlying assumptions and norms, leading to transformative changes and innovations (Senge, 1990).

Empirical research has shown that KA directly impacts the organization's ability to engage the two forms of learning. For instance, Nonaka and Takeuchi (1995) emphasize that organizations that excel in KA are better equipped to foster an environment of continuous learning and adaptation, as they can integrate new knowledge into their existing processes and use it to drive innovation.

The establishment of knowledge repositories—systems that store and manage organizational knowledge—is a practical application of KA that significantly enhances OL. These repositories serve as centralized databases where explicit knowledge is stored, allowing employees to access and apply this knowledge as needed (Dalkir, 2011). They are particularly valuable for fostering OL because they ensure that critical knowledge is retained within the organization, even as employees leave or roles change. Organizations that invest in robust knowledge management systems are often more successful in fostering OL because these make knowledge sharing and knowledge application possible across departments. This shared knowledge base supports a culture of learning, where employees are encouraged to contribute to and draw from the collective expertise of the organization (Alavi & Leidner, 2001).

Research has consistently demonstrated the positive interrelatedness between KA and OL. For example, a study by Grant (1996) found that companies that prioritize knowledge acquisition are better positioned to develop strong learning capabilities, leading to sustained competitive advantage. Similarly, research by Cohen and Levinthal (1990) elaborates on the concept of absorptive capacity, that connotes to the ability of an organization to identify, internalize, and use new knowledge. They found that organizations with high absorptive capacity—facilitated by effective KA—are better able to learn and innovate. Another study by Zahra and George (2002) highlighted the importance of knowledge acquisition in developing dynamic capabilities within organizations, which are essential for long-term adaptation and survival. Their research indicated that organizations that excel in KA are more adept at organizational learning, as they are better equipped to integrate new knowledge into their existing capabilities and routines.

The literature strongly supports the hypothesis that Knowledge Acquisition (KA) positively influences Organizational Learning (OL). Effective KA is essential for organizations to build and maintain a culture of learning, where both explicit and tacit knowledge are leveraged to drive continuous improvement and innovation. By investing in systems and processes that facilitate KA, organizations can enhance their learning capabilities, leading to sustained competitive advantage in dynamic environments.

# Hypothesis 3 - Organizational Learning (OL) Influences Innovation (INN) in Organizations

Organizational Learning (OL) enables organizations to develop, enhance, and share knowledge across their various levels, leading to the continuous improvement of strategies, processes, and outcomes (Argote, 2013). OL is critical for organizations as it enables them to adapt to environmental changes, refine existing practices, and create new knowledge that drives performance and competitiveness (Huber, 1991). Innovation (INN), on the other hand, refers to the ability of an organization to utilize new ideas, instate processes, develop new products, or services within an organization that contribute to continuous improvements and sustainable competitive advantage (Schumpeter, 1942). The relationship between OL and INN is foundational, as the learning processes within an organization directly influence its capacity to innovate and remain competitive in dynamic markets (Nonaka & Takeuchi, 1995).

OL serves as a catalyst for innovation by fostering a climate where knowledge generation is a continuous process, sharing knowledge is in action, and application of knowledge is reinforced. The learning processes within an organization facilitate the identification of new ideas and the working on refining of existing knowledge, that facilitate innovative outcomes. OL not only supports incremental innovation, which involves making small improvements to existing products or processes, but also radical innovation, which entails significant breakthroughs that transform the market (Tushman & O'Reilly, 1996).

Knowledge creation is pivotal to OL and directly impacts innovation. According to Nonaka's (1994) theory, knowledge creation in organizations by the interrelated dynamics between tacit and explicit knowledge. This interaction is visualized by Socialization process, Externalization process, Combination process, and the Internalization process and is referred to as the SECI model. These processes facilitate the continuous conversion and utilization of knowledge within the organization, ultimately leading to innovation (Nonaka, 1994).

As organizations engage in OL, they develop the capacity to generate new ideas, that can result in innovative products, services, or processes. The ability to combine and recombine existing knowledge in novel ways is particularly crucial for innovation, as it enables organizations to develop solutions that meet emerging market demands (Kogut & Zander, 1992).

OL has two components; one is exploratory learning and the other being exploitative learning. The two components are important for fostering innovation. Experimentation is possible through exploratory learning and involves trying out new ideas and tinkering with new technologies. On the other hand, refining and working on ways to improve existing

knowledge and abilities is possible through exploitative learning. both of which are vital for innovation (March, 1991). A balance between these two forms of learning is essential for sustaining innovation within organizations.

Exploratory learning drives radical innovation by enabling organizations to venture into new areas of knowledge and technology. This type of learning encourages risk-taking and experimentation, which are critical for developing groundbreaking innovations (Benner & Tushman, 2003). On the other hand, exploitative learning supports incremental innovation by optimizing and enhancing existing products and processes, ensuring that organizations remain competitive in their core markets (Levinthal & March, 1993).

Organizational learning capabilities (OLCs) connote the processes and structures that facilitate organizations learning effectively. These capabilities are crucial for fostering a culture of innovation, as they determine how well an organization can absorb, process, and apply new knowledge (Jerez-Gómez et al., 2005). Empirical studies have evidenced that organizations with good OLCs are capable of better innovation performance. Organizations that try to strengthen absorptive capacity, an ability to identify, internalize, and utilize knowledge acquired from external sources are more innovative (Cohen & Levinthal, 1990). Organizations that reinforce a culture of continuous learning and sharing of knowledge are better capable of generating new ideas and implementing them (Calantone, Cavusgil, & Zhao, 2002).

Empirical studies have consistently proved the positive impact of Organizational Learning on Innovation. A study by Slater and Narver (1995) found that organizations that have a robust learning inclination are capable of developing innovation potential. Their empirical work showcased the significance of a learning culture in facilitating innovation and sustaining competitive advantage. Research by Jerez-Gómez et al. (2005) demonstrated that organizations with well-developed learning capabilities are more successful in implementing innovations. Their findings suggest that OL processes, such as knowledge acquisition, dissemination, and application, are critical for driving innovation in organizations.

Additionally, a study by López, Peón, and Ordás (2005) found that OL positively influences both product and process innovation in organizations. They concluded that organizations that prioritize learning are better equipped to adapt to changes, develop new products, and improve operational processes, all of which are pivotal for sustainable competitive advantage. The literature strongly supports the hypothesis that Organizational Learning (OL) influences Innovation (INN) in organizations. OL provides the foundation for innovation by enabling the continuous creation, sharing, and application of knowledge. Organizations that excel in learning are more likely to develop innovative capabilities, achieve superior performance, and sustain a competitive advantage in dynamic environments.

# Hypothesis 4 - Organizational Learning (OL) Positively Influences Human Capital (HC)

Organizational Learning (OL) refers to the processes through which organizations develop, enhance, and sustain knowledge within their workforce. This knowledge is critical for driving innovation, improving operational efficiency, and maintaining competitive advantage (Argote, 2013). Human Capital (HC) represents the skills, knowledge, experience, and the capabilities that organizational members bring to their work and to the many roles that they play within an organization (Becker, 1964).

The relationship between OL and HC is symbiotic: as organizations invest in learning and development, they enhance the skills and knowledge of their workforce, contributing to an increased value of human capital. This, in turn, enables the organization to better respond to external challenges and opportunities, fostering a culture of continuous improvement and innovation (Barney, 1991).

OL plays a crucial role in the development and enhancement of HC by providing employees with the tools, resources, and opportunities to acquire new skills and knowledge. This process is fundamental to building a more capable, adaptable, and innovative workforce (Wright, Dunford, & Snell, 2001).

One of the primary ways in which OL influences HC is through skill development and competence enhancement. As organizations implement learning programs, such as training sessions, workshops, and mentoring, they provide employees with opportunities to develop new competencies and refine existing skills (Barney & Wright, 1998). These initiatives contribute to improved individual performance and also to the organizations' effectiveness by making employees appropriately equipping employees in ways that let them face environmental challenges (Kang, Morris, & Snell, 2007).

The continuous development of employee skills through OL processes leads to the accumulation of intellectual capital, which is a key component of HC. Intellectual capital encompasses the knowledge, skills, and expertise that employees possess, and it is a critical driver of organizational success in knowledge-intensive industries (Subramaniam & Youndt, 2005).

OL also enhances HC by facilitating knowledge sharing and retention. Knowledge sharing is the exchange of information, skills, and insights with their colleagues, thereby creating a collective pool of knowledge that can be leveraged by an organization (Argote & Ingram, 2000). This collective knowledge is crucial for fostering innovation, improving decision-making, and enhancing organizational agility. Organizations that motivate employees to share knowledge support a culture of learning within the organization. This not only enhances the capabilities of individual employees but also ensures that valuable knowledge is retained within the organization, even as employees leave or transition to new roles (Nonaka & Takeuchi, 1995). The retention of knowledge within the organization contributes to the stability and growth of HC, as it ensures that critical skills and expertise remain accessible to future generations of employees (Cabrera & Cabrera, 2005).

Empirical research suggests that OL processes also positively influence employee empowerment and engagement, which are critical components of HC. Employees that have been empowered are more inclined to take the initiative, identify opportunities to improve, and are able to contribute to the organization's success (Thomas & Velthouse, 1990). OL fosters empowerment by offering information, knowledge, and skill development opportunities that are necessary for taking ownership of their work and making informed decisions. Moreover, organizations that prioritize learning tend to have more engaged employees. Engagement is characterized by a deep connection to one's work, a sense of purpose, and a commitment to the organization's goals (Harter, Schmidt, & Hayes, 2002). When employees are given opportunities to learn and grow within their roles, they are more likely to feel valued and motivated, which enhances their overall contribution to the organization's HC (Schaufeli & Bakker, 2004).

Organizational learning capabilities (OLCs) refer to the structures, processes, and practices that enable effective learning within an organization. These capabilities are essential for the continuous development of HC, as they provide the framework within which learning and development activities take place (Jerez-Gómez, Céspedes-Lorente, & Valle-Cabrera, 2005). Organizations with strong OLCs are better positioned to develop and sustain high levels of HC. For instance, companies that invest in comprehensive training programs, knowledge management systems, and collaborative technologies have employees who are capable, are well-informed, and drive innovation (Crossan, Lane, & White, 1999). These organizations can draw the best talent and retaining them because they offer a supportive environment that fosters continuous learning and professional growth (Cabrera & Cabrera, 2005).

Empirical studies support the hypothesis that Organizational Learning positively influences Human Capital. For example, a study by Kang, Morris, and Snell (2007) found that organizations that prioritize OL are more successful in developing and retaining valuable HC. Their research demonstrated that OL processes, such as training, mentoring, and knowledge sharing, are critical for enhancing employee skills and competencies, which in turn contribute to overall organizational performance. Work done by Crossan et al., (1999) showcases the importance of OL in enabling cultures that are driven by continuous improvement, which is essential for the development of HC. Their study showed that organizations that invest in learning are better capable to adjust to environmental changes, develop new capabilities, and maintain a competitive edge. Research by Hitt, Bierman, Shimizu, and Kochhar (2001) found that OL significantly impacts the strategic capabilities of HC. They argued that organizations that engage in continuous learning are better able to develop strategic human capital, that is pivotal for achieving success in competitive markets.

Prior literature strongly supports the hypothesis that Organizational Learning (OL) positively influences Human Capital (HC). OL enhances HC by facilitating skill development, knowledge sharing, empowerment, and engagement within the workforce. Organizations that prioritize learning and invest in developing their learning capabilities are better positioned to build and sustain a high level of HC, which is essential for maintaining competitiveness and achieving long-term success.

## Key Theories and Models Relevant to the Study

This study draws upon several foundational theories and models that explain the relationship between Organizational Learning (OL), Innovation (INN), and Human Capital (HC). Central to this research is the theory that address an organizations' dynamic capabilities, that indicate that companies should integrate continuously which posits that organizations must continuously integrate, build, and recalibrate internal competencies to address changes that are driven

by dynamic environments (Teece, 2020). Organizational Learning is pivotal and is considered as a dynamic capability that reinforces organizations' ability to innovate and adjust by effectively leveraging employees' knowledge and skills.

Another relevant model is the Knowledge-Based View (KBV) of the firm, which emphasizes that knowledge is the most strategically significant resource of an organization (Grant, 2021). According to KBV, organizations that excel at learning and knowledge management are better positioned to foster innovation and enhance their human capital, leading to sustained competitive advantage.

Additionally, the model that focuses on Socialization, Externalization, Combination, Internalization, also known as the SECI model and proposed by Nonaka and Takeuchi (1995) remains relevant in understanding how knowledge creation processes within OL contribute to innovation. Recent extensions of this model suggest that digital platforms can amplify these knowledge processes, further driving innovation (Nonaka & Toyama, 2020).

Finally, Human Capital Theory is crucial in this context, as it posits that investments in employee education and development enhance an organization's overall productivity and innovation capacity (Becker, 2021). OL serves as a vehicle for such investments, linking learning processes with the nurturing of valuable human capital.

#### Gaps in the Literature

While there is extensive research on OL, INN, and HC, several gaps remain that this study aims to address. Firstly, while there is a significant body of work on the importance of OL, less attention has been paid to how OL specifically influences the interplay between innovation and human capital in different industry contexts. This research endeavors to address this gap by way of exploring these relationships in a specific industry setting, offering insights that could be generalized to other sectors.

Another gap pertains to the integration of digital transformation into OL processes. While recent literature has begun to dabble at the impact of digital tools utilized for the purposes of organizational learning, there is still a limited understanding of how these tools enhance or hinder the effectiveness of OL in fostering innovation and human capital development (Verma & Gustafsson, 2020). This research adds to this emerging area by considering the importance and of digital platforms in OL.

Finally, the existing literature often overlooks the potential moderating effects of factors that are external to the organization that include market volatility or changes in pertinent regulations, on the interrelatedness of OL and outcomes of an organization. This research work addresses this gap by suggesting future research directions that incorporate these external variables, thus providing a more holistic view of OL's impact (Nawaz et al., 2021).

# Methodology

This research work utilizes an approach of mixed methods, that integrates both qualitative and quantitative methodologies to address the impact of knowledge acquisition on OL and INN specific to the petrochemical sector in the region. The methodology is:

# 1. Research Design:

Qualitative and quantitative approaches is adopted for the purpose of ensuring a holistic analysis. The
qualitative aspect involves an in-depth exploration of theoretical perspectives, while the data collected
is analyzed statistically and forms the quantitative component.

# 2. Data Collection:

- Survey Instrument: A structured questionnaire was used to collect data from the respondent. The
  questionnaire was divided into several sections, covering key areas such as demographic information,
  external stakeholder relationships, external knowledge acquisition, social intelligence, organizational
  learning (OL), and innovation (INN).
- Sampling: The survey targeted a sample of 48 professionals, identified using simple random sampling.
   This ensures a cross-section of the industry, including various roles such as managerial, supervisory, technical, and advisory positions.

O Survey Distribution: The questionnaire was distributed electronically to the selected professionals, ensuring a broad geographical reach across the GCC region.

# 3. Data Analysis:

o Quantitative Analysis: Data collected was analyzed using IBM-SPSS® and e-views® software. Hypothesis testing yielded the following results:

# **Data Sampling and Technique**

The petrochemical industry within the Gulf Cooperation Council (GCC) region directly employs over 138,700 workers, with a significant emphasis on nationalization, as more than 65% of these positions are held by nationals of GPCA (Gulf Petrochemical and Chemicals Association) member states (GPCA, 2014). Prominent industry players in the GCC, such as Borouge, SABIC (Saudi Arabian Basic Industries Corporation), and TASNEE, are pivotal in shaping the regional petrochemical landscape. The researcher, leveraging established business relationships and access to key professionals within the Arab Gulf region's petrochemical sector, facilitated the collection of relevant data.

A comprehensive review of various sampling methodologies, including both probabilistic and non-probabilistic models, was conducted to determine the most suitable sampling technique for this study. This review considered alignment with existing literature and the need to demonstrate the study's originality. Following this assessment, a simple random, convenience sampling approach (a non-probabilistic method) was selected. This method identified a population of approximately 48 industry experts as potential respondents. Based on sample size calculations, 43 responses were targeted for analysis. The demographic variables of respondents, such as age, gender, and workplace role, were meticulously recorded to ensure a nuanced analysis of the data.

#### Results

Hypothesis 1: Social intelligence (SI) influences Knowledge Acquisition (KA) in organizations

Dependent Variable: KA				
Method: Least Squares				
Sample: 43				
Included observations: 43				
Variable	Coefficient	Std. Error	t-Statistic	Prob.
C	3.086357	0.184748	16.70573	0.0000
SI	0.255501	0.051390	4.971843	0.0000
R-squared	0.376134	Mean dependent var		3.936047
Adjusted R-squared	0.360918	S.D. dependent var		0.575654
S.E. of regression	0.460193	Akaike info criterion		1.331055
Sum squared resid	8.682893	Schwarz criterion		1.412971
Log likelihood	-26.61768	Hannan-Quinn criter.		1.361263
F-statistic	24.71922	Durbin-Watson stat		1.615385
Prob(F-statistic)	0.000012			

The study tested Hypothesis 1 (H1) to assess the relationship between Social Intelligence (SI) and Knowledge Acquisition (KA). There is strong support for the hypothesis from the regression analysis. The model yielded an Adjusted R-squared value of 0.36, indicating that approximately 36% of the variance in Knowledge Acquisition can be explained by Social Intelligence. Additionally, the F-statistic value of 24.719, coupled with a t-statistic of 4.97, confirms the statistical significance of the relationship. Given that the Probability of the F-statistic is less than 0.05, the model is validated, thereby substantiating the hypothesis that Social Intelligence significantly influences Knowledge Acquisition within organizations.

Hypothesis 2: Knowledge acquisition (KA) positively influences Organizational learning (OL).

Dependent Variable: OL				
Method: Least Squares				
Sample: 43				
Included observations: 43				
Variable	Coefficient	Std. Error	t-Statistic	Prob.
С	-2.348454	0.694494	-3.381531	0.0016
KA	1.276121	0.174630	7.307577	0.0000
R-squared	0.565681	Mean dependent var		2.674419
Adjusted R-squared	0.555088	S.D. dependent var		0.976715
S.E. of regression	0.651486	Akaike info criterion		2.026274
Sum squared resid	17.40180	Schwarz criterion		2.108190
Log-likelihood	-41.56488	Hannan-Quinn criteria.		2.056482
F-statistic	53.40068	Durbin-Watson stat		1.225907
Prob(F-statistic)	0.000000			

The study examined Hypothesis 2, and the results support its acceptance. The regression analysis yielded an Adjusted R-squared value of 0.55, indicating that 55% of the variance in organizational learning can be explained by the model. Additionally, the F-statistic value of 53.40, with a probability less than 0.05, confirms the model's validity. The t-statistic of 7.30 further strengthens the evidence that knowledge acquisition significantly impacts organizational learning, leading to the acceptance of Hypothesis 2.

Hypothesis 3: Organizational Learning (OL) influences Innovation (INN) in organizations.

Dependent Variable: INNOV	ATION			
Method: Least Squares				
Sample: 43				
Included observations: 43				
Variable	Coefficient	Std. Error	t-Statistic	Prob.
С	2.471632	0.251378	9.832325	0.0000
OL	0.610607	0.088411	6.906464	0.0000
R-squared	0.537764	Mean dependent var		4.104651
Adjusted R-squared	0.526490	S.D. dependent var		0.813269
S.E. of regression	0.559627	Akaike info criterion		1.722304
Sum squared resid	12.84049	Schwarz criterion		1.804220
Log-likelihood	-35.02953	Hannan-Quinn criteria.		1.752512
F-statistic	47.69924	Durbin-Watson stat		1.750523
Prob(F-statistic)	0.000000			

The study tested Hypothesis 3, which posits that Organizational Learning (OL) influences Innovation (INN) within organizations. The regression analysis results support this hypothesis, with an Adjusted R-squared value of 0.52, indicating that 52% of the variation in innovation can be explained by organizational learning. The F-statistic value of 47.69, along with a probability value below 0.05, confirms the model's validity. Furthermore, the t-statistic of 6.90 provides strong evidence that organizational learning has a significant impact on innovation, leading to the acceptance of Hypothesis 3.

Hypothesis 4: Organizational Learning (OL) positively influences Human Capital (HC).

Dependent Variable: HC (Human Capital, Think-force)				
Method: Least Squares				
Sample: 43				
Included observations: 43				
Variable	Coefficient	Std. Error	t-Statistic	Prob.

С	1.380759	0.248115	5.564990	0.0000
OL	0.840238	0.087263	9.628755	0.0000
R-squared	0.693373	Mean dependent var		3.627907
Adjusted R-squared	0.685894	S.D. dependent var		0.985569
S.E. of regression	0.552363	Akaike info criterion		1.696174
Sum squared resid	12.50931	Schwarz criterion		1.778090
Log-likelihood	-34.46773	Hannan-Quinn criteria.		1.726382
F-statistic	92.71293	Durbin-Watson stat		1.310785
Prob(F-statistic)	0.000000			

The study examined Hypothesis 4, which suggests that Organizational Learning (OL) positively influences Human Capital (HC). The results from the regression analysis strongly support this hypothesis, with an Adjusted R-squared value of 0.68, indicating that 68% of the variation in human capital can be explained by organizational learning. The model's validity is further confirmed by an F-statistic of 92.71 and a probability value below 0.05. Additionally, the t-statistic of 9.62 provides compelling evidence that organizational learning significantly impacts human capital, leading to the acceptance of Hypothesis 4.

#### Discussion

The findings of this research bring to the fore the significance of Organizational Learning (OL) in shaping both Innovation (INN) and Human Capital (HC) within organizations. The acceptance of Hypotheses 2, 3, and 4 underscores the critical impact of OL on key organizational outcomes. Specifically, the regression analyses revealed that OL not only drives innovation but also enhances the quality and capabilities of human capital.

The results align with prior research that has consistently emphasized the importance of OL as a strategic asset in fostering innovation (Nonaka & Takeuchi, 1995; Argote & Miron-Spektor, 2011). The strong Adjusted R-squared values and significant t-statistics observed in this study further validate the notion that organizations that prioritize learning are better equipped to innovate and develop their human resources. This is even more important and relevant in the dynamic environments that industry operates in now, where learning and the ability to adapt are of great importance for organizations that seek to maintain and sustain competitive advantage.

Moreover, findings from this research work add to the ongoing conversations on the interrelatedness of OL and human capital. By demonstrating that OL positively influences HC, the research supports the view that learning organizations are inclined to invest in cultivating a workforce that is skilled, knowledgeable, and capable of supporting and sustaining organizational success (Crossan et al., 1999). This finding reiterates what recent literature suggests that development of human capital is increasingly dependent on organizational learning processes, especially in knowledge-intensive industries (Verma & Gustafsson, 2020).

However, the study's limitations, including its cross-sectional design and industry-specific focus, suggest that further research can focus on this interrelatedness in various contexts and on longitudinal data. Additionally, future studies could examine the role of emerging digital technologies in enhancing OL's effectiveness, as well as the influences of social capital on factors such as innovation and the development of human capital in organizations (Nawaz et al., 2021).

# Limitations of the Study and Scope for Future Research

This research focuses on cross-sectional data and therefore limits thereby limiting the ability to infer causality. Longitudinal studies would be beneficial to better understand the temporal dynamics of OL's influence on organizational outcomes. The study was focused on the petrochemical industry alone, and thereby affecting the generalizability of the findings. Future research can focus on exploring these relationships across diverse industries and cultural contexts to add to the robustness of the results.

Moreover, the study did not consider possible moderating effects of factors that are external to an organization and include market volatility, advancement in technology, and legislative changes, which might affect the relationship between OL and its outcomes. Future studies could integrate these variables to provide a more inclusive understanding of how OL interacts with different environmental conditions.

Finally, emerging literature suggests the increasing importance of digital transformation and the integration of advanced technologies in organizational learning processes (Verma & Gustafsson, 2020). Future studies should investigate how digital tools and platforms impact OL's effectiveness in fostering innovation and human capital development. Additionally, the impact of social capital in adding to human capital, as indicated by scholars like Nawaz et al. (2021), could be a possibility for exploration.

#### Conclusion

This research comprehensively explored the interconnectedness Organizational Learning (OL) and influences organizational outcomes, Innovation (INN) and Human Capital (HC). The findings supported all tested hypotheses, demonstrating that OL significantly impacts both innovation and human capital within organizations. Specifically, the regression analyses revealed substantial Adjusted R-squared values and significant t-statistics, affirming the positive influence of OL on these outcomes. This reinforces the pivotal role of continuous learning in cultivating innovation and enhancing the value of human resources.

These findings are consistent with previous research that highlights the importance of OL in driving organizational success. A study done by Argote and Miron-Spektor (2011) emphasized the significance of OL in improving organizational performance and adaptability, while Crossan et al., (1999) explored the processes by which learning influences strategic renewal. Research by Nonaka and Takeuchi (1995) on knowledge creation supports the idea that learning processes are a basis for innovation and the development of human capital development. In conclusion, the research reiterates the significance of OL as a vital component of organizational strategy, with direct implications for innovation and human capital enhancement.

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